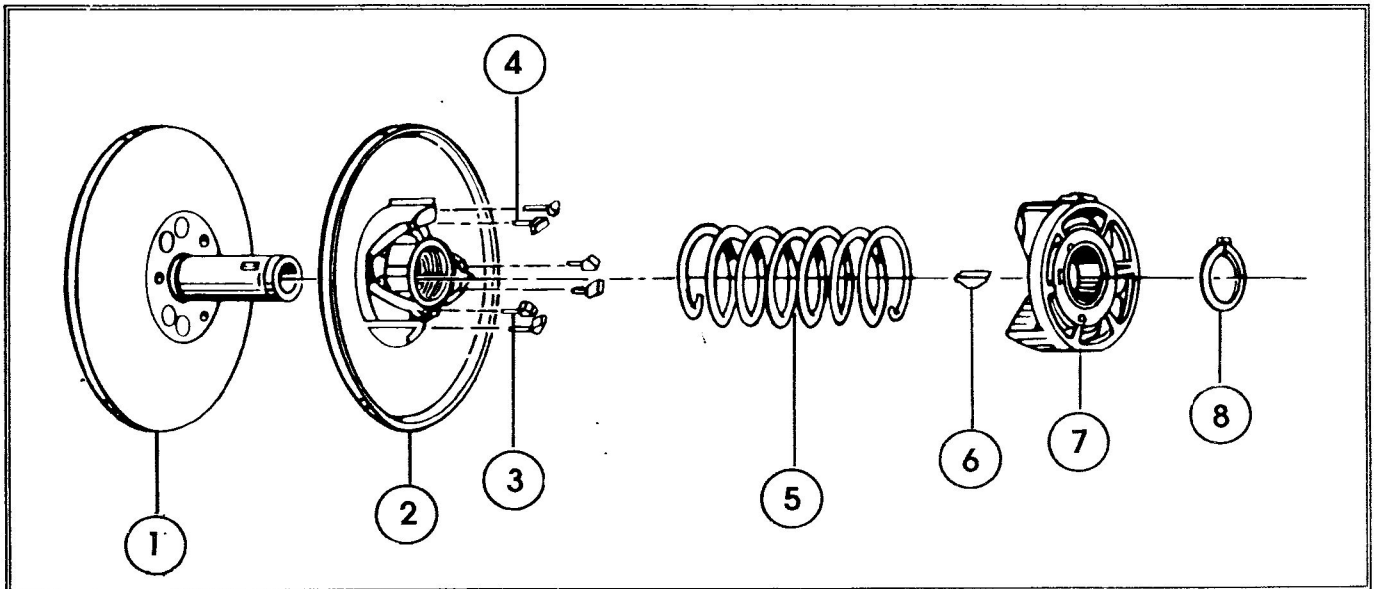


ASSEMBLY SEQUENCE



PARTS LIST

			QTY. REQ.
1	301751A	F/F ASSEMBLY	1
2	300284A	M/F ASSEMBLY	1
3 & 4	302307A	BUTTON KIT, 3 RH, 3 LH	6
5	300224A	BLACK SPRING	1
6	300061A	WOODRUFF KEY	1
7	300013A	FIXED CAM 32°	1
8	300361A	RETAINING RING	1