

# **Fun Karts**

## **MODELS: 1203 SERIES, 30009 OWNERS MANUAL**

### **WARNING:**

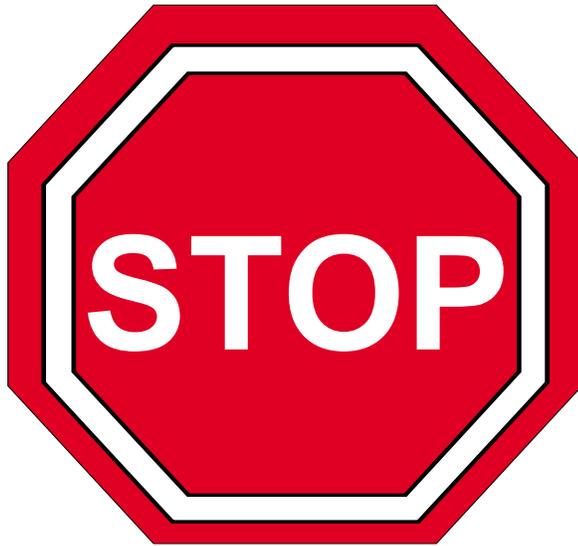
Read Tecumseh Engine Owner's Manual and Important Rules for Safe Operation before Operating Vehicle

### **WARNING:**

**YOU MUST ADD OIL TO THE ENGINE PRIOR TO USE!!!**  
***20 oz. or 1 ¼ Pints (.6 Liters) OF SAE 30 MOTOR OIL***

This vehicle is sold for off-road use only. Before operating this vehicle, read all the instructions for safe assembly and operation as well as the instructions governing the engine and other portions of the vehicle. Pay close attention to all caution and warning labels on the Fun-Kart.

**For Replacements Parts Call:**  
**1-888-926-6554 (U.S.)    1-888-707-1880 (Canada)**



## Read These Important Rules For Safe Operation

**NOTE:** *All the items (1-33) below should be read and understood by the Operator and Parent. Failure to follow these instructions could endanger personal safety of the operator and any passenger.*

1. This vehicle is not licensable. **IT IS NOT TO BE OPERATED ON ANY PUBLIC ROAD, STREET, SIDEWALK or ALLEY.** To do so would be a violation of local law. This vehicle may be operated only on private property and upon areas approved by local law.
2. This vehicle should **NEVER** be operated indoors. The exhaust from the engine contains carbon monoxide, which is tasteless, odorless, and poisonous gas.
3. This Fun-Kart is not intended nor designed for racing.
4. **The operator of this vehicle should always wear a D.O.T approved helmet and other protective equipment as recommended by state and local laws. The operator should also wear face shields or goggles, boots, gloves, and other appropriate protective clothing.**
5. Unless otherwise specified in this manual, all screws, nuts, and bolts must be kept tight to ensure that the vehicle is in safe operating condition. The engine must be kept free of all dirt and other accumulations, paying particular attention to throttle linkage area.
6. Prevailing Torque type locknuts lose their locking capability with repeated use and require replacement. Ensure locknuts are functioning properly.

7. The tire pressure should be checked prior to each use. The recommended inflation pressure is the maximum tire pressure which is printed on the tire's sidewall. **Improper tire pressure may cause instability and may prevent proper braking or steering.**
8. Modification of this vehicle or removal of any original equipment or safety decals may render the vehicle unsafe or illegal. **Never remove any chained guard, or belt clutch guard.** These covers are for the riders' protection.
9. The vehicle should never be started without first checking to see that the throttle is in *idle* position. Do not start engine without verifying proper function of the throttle.
10. **Never attempt to start this vehicle without having the operator sitting in the proper position to ensure control of the kart.**
11. The operator's ability to operate this off-road vehicle safely is largely dependent upon the operator's ability to exercise proper judgement. An operator also must not be too small or too large for controlled operation. The operator must be at least 16 years of age and have understanding, mental capacity and physical capability to safely operate this vehicle. This vehicle should only be operated after mature, supervised instruction and sufficient practice in non-congested areas. Safe operation includes responsibility for the safety of a passenger.
12. **This vehicle is designed for one operator and one passenger.** A passenger on any vehicle must be sufficient age, understanding, mental capacity, and physical capability to act to protect himself/herself, and wear a D.O.T approved helmet at all times. **This kart is not recommended for cumulative weights exceeding 150 pounds.**
13. The engine should be stopped when the vehicle is not in use.
14. **Loose clothing, long hair, or articles worn by any riders must be fully contained, or covered to prevent them from possibly being caught in rotating parts of the vehicle or the surrounding environment while riding. Failure to obey could endanger the personal safety of the Riders.**
15. **Do not place hands, feet, or any other part of the body or any clothing near the engine, muffler, wheels, chain, and other rotating parts of the vehicle while riding or running the engine.** Caution must be used in performing required maintenance on or near an operating engine. Special caution should be taken after the engine has been running, since the engine and other drive components may be extremely hot.
16. Wet, slippery, rough, or steep terrain is potentially dangerous and may result in injury if proper caution is not observed. Slow speeds are required to safely operate this vehicle under those conditions. The Operator must use mature judgement, skill, and experience to choose a speed suitable for the terrain and riding conditions.
17. **The Governor settings for this vehicle's engine must not be tampered with, altered or changed.** The governor is set by the engine manufacturer and limits the maximum speed of the engine (and vehicle) and protects the **engine** from damage. Excessive speeds are potentially dangerous to the rider and the engine.

18. Each time before using this vehicle, the fuel supply should be checked. The fuel tank should never be filled while the engine is running or while the engine is hot. Do not fill tank in closed area such as a garage, while smoking, or in the vicinity of an open flame. Do not overfill the tank. Always allow at least ¼ inch of space at the top of the tank for expansion. Never top off tank. Replace cap tightly to prevent spillage of fuel and potential fire hazard. After filling tank, move the vehicle at least 15 feet away from spot of filling before starting.
19. If the vehicle should start making unusual noise or vibrating abnormally, the engine should be stopped and the spark plug wire disconnected. The vehicle should then be checked for damage. Excessive noise or vibration is generally a warning of loose or worn parts.
20. When making repairs or adjustments to the vehicle which do not involve adjustments to the engine, the spark plug wire must be disconnected and kept away from the spark plug to prevent accidental starting. When working on or around or when restarting engine, use extreme caution to avoid contact with the muffler, cylinder head, or any other potentially hot area on or around the engine.
21. Always perform a Pre-Ride Inspection before starting the engine. See Pre-Ride Inspection in the manual.
22. The custom brush guard assembled on this vehicle is for deflecting loose vegetation and must not be removed.
23. When storing the vehicle, it must be kept in a place where gasoline fumes will not reach an open flame or spark. For long periods of storage, such as for winter, the fuel tank should be drained in the open, cool area. The engine must be allowed to cool before storage in any enclosure. Read and keep all printed material supplied with this vehicle. Timely and specific instructions and an Operators Manual revisions are included in supplements. If any printed material included is unclear, please call 1-888-389-5522 for assistance.
24. **Never operate this vehicle while under the influence of alcohol, drugs, or medication of any kind. Such operation could be dangerous to you and/or others.**
25. Always slow down while turning. High speed turning may cause loss of control, possible injury to the Operator.
26. ***Do not race, jump, and perform "stunt" riding or "spinouts" when operating the Fun-Kart. The Fun-Kart is not designed or intended for such operation.***
27. This manual provides guidelines for the assembly, maintenance, and operation of this Fun-Kart and is not intended as a service manual.
28. Assembly, maintenance, and/or repair of this Fun-Kart should only be performed by persons of sufficient mechanical skill, experience, and judgment (such as outdoor equipment dealers, motorcycle dealer/shops, or small engine dealers) so that no unsafe condition or modification is made.
29. Always use extreme caution when starting the engine. Avoid touching the engine, muffler, or drive components. These areas could cause burns on contact.
30. **Operator must always be appropriately supervised at all times while operating this vehicle.**

31. Riding your Fun-Kart requires skill acquired through practice over a period of time. Take the time to learn the basic techniques before attempting to ride the vehicle.
32. Ride only on safe and familiar terrain. Avoid loose gravel and rocks. Be careful on wet surfaces and allow for extra braking distance.
33. ALWAYS mount the caution flag provided on the Fun-Kart for safety purposes. This flag could help prevent dangerous situations.

**Pay close attention to all *Caution* and *Warning* labels on the Fun-Kart.**

## **ASSUMPTIONS OF RISK**

*The Owner Or Operator Assumes All The Risks Incident To Or Arising Out Of The Operation Of This Vehicle.*

*Failure To Follow And Comply With All Warnings May Cause Serious Injury Or Death*

# YERF-DOG Fun-Karts by Flexible Flyer

## LIMITED WARRANTY

The *Limited Warranty* on this vehicle is in two (2) parts:

We offer the original purchaser of this product the following warranty:

### **PART 1**

#### **ENGINE**

Tecumseh warrants the engine for (2) years, not Flexible Flyer. See Tecumseh Engine Owner's Manual. Engine repair, replacement parts, and warranty claims must be handled through an authorized dealer in your locality. Tecumseh has an extensive authorized sales and service dealer network. (See yellow pages of phone directory under "Engine-Gas").

### **PART 2**

#### **FRAME**

The frame and related components are warranted by Flexible Flyer and are applied to any part found to be defective due to material and/or workmanship when inspected at the Flexible Flyer factory. Flexible Flyer will at its' option, repair or replace the defective parts to the original purchaser at no charge.

The warranty periods are as follows from the date of purchase:

- A. Frame for 90 days, Void if:
  - 1. Frame is broken or bent due to abuse (underside scraped abusively).
  - 2. Wheels are bent or broken due to impact.
  - 3. Spindles are bent due to impact.
  - 4. Paint is worn off of rear bumper indicating an extra rider.
  - 5. Axles are bent out of ordinary position either horizontally or vertically.
  - 6. Non-Factory altering of engine or it's components
- B. Bearings and sprocket for 30 days
- C. Clutch for 30 days against breakage of its parts. No warranty is applied for wear of clutch shoes or clutch bearings due to service.
- D. Throttle cable, brake cable, brake band, chain, tires, seat, shocks, fasteners and other components are not warranted because due to normal service they are subject to excessive wear and abuse.

All Warranties are voided if the vehicle has been altered in any way or is used in racing or competition, rented, used under abnormal conditions, or subject to abuse, misuse, neglect, or improper maintenance.

**Flexible Flyer is not liable for any damage claim or liability claim, personal or otherwise resulting from the operation of this vehicle in any way.**



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## PRE-RIDE INSPECTION

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**WARNING** - *Perform this pre-ride inspection everyday before riding the vehicle. If not performed, serious damage to the vehicle and personal injury may result.*

1. *Engine Oil Level* – Add oil if required. Check for leaks. Tighten filler cap securely.
2. *Fuel Level* – Add fuel if necessary. Do not overfill (no fuel in filler neck). Replace cap tightly. Check for leaks. Do not mix oil with gas. Only refuel when engine is off and cool.
3. *Brakes* – Perform a Brake Test: Sit in the vehicle with the brake actuated by pressing on the brake pedal. Start the engine with the ignition switch on. Increase the engine RPM gradually to ensure the brake is effective. Do not operate this Fun-Kart unless the brake is working properly.
4. *Tires* – Check conditions and pressure.
5. *Drive Chain* – Check condition, tension, lubricate as necessary.
6. *Throttle* – Check for smooth operation. Assure throttle “snaps” back to idle. Also, check for frayed cable or damaged cable conduit. If either condition exists replace the cable assembly before riding.
7. *Stop Switch* – Perform this stop switch test. While the engine is running, move the steering column remote stop switch to the “OFF” position. If this does not stop the engine, move the engine remote switch to the “OFF” position. If the engine is not equipped with an engine remote switch, pull the spark plug wire. Check to insure that the stop switch wire is attached to the terminal on the engine. **Do not operate this vehicle with a stop switch that is not functioning properly.**
8. *All Nuts, Bolts and Fasteners* – Check wheels to assure that all axle nuts and lug nuts are tightened properly. Check and tighten all other fasteners as necessary. Regularly check set screws on sprockets and drum.
9. *Guards* – Ensure all protective guards are in place. **Never remove any chain guard, or clutch guard.** Each of these covers have a protective purpose, if removed it could endanger the personal safety of the operator or passenger.
10. *Steering System* – Ensure that it turns freely.

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## STARTING INSTRUCTIONS

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**NOTE:** *Do not attempt to start or operate this machine without being completely familiar with all controls necessary to operate this vehicle safely. Do not start the engine before reading and understanding all the rules, warnings, and instructions in this manual.*

1. Before starting the engine, the operator should be seated in the Fun-Kart. If the rider is not seated in the vehicle, it should be placed against a stationary object and started.
2. Do not start the engine before checking to make sure the throttle assembly is in the idle position. Warning – Each time prior to starting the engine, check throttle assembly to ensure that when the throttle pedal (right side) is pushed all the way forward the assembly is working smoothly and returns to idle when released. Do not operate if pedal and engine throttle linkage fail to return to idle.
3. To start a cold engine, pump the engine primer “3” times. If the engine is hot, priming may not be necessary to restart the engine.
4. Pull recoil starter rope sharply. See Tecumseh engine owner’s manual. Do not flood the engine by continuously pulling the starter rope. If engine does not start after two or three pulls of the starter rope, wait a few minutes then repeat the above procedures.

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## OPERATIONAL SAFETY TIPS

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### TURNING MANUEVERS

The new rider must learn to shift his weight and control the throttle to allow the rear tires to negotiate the turn. This is the primary technique to be mastered in riding this vehicle. Practice turning at slow constant speeds. Defer increased speeds until you are confident of your proficiency and are intimately familiar with the terrain.

Steer in the direction of the turn, and lean your body to the inside of the turn in order to maximize front tire traction. Use the throttle to maintain posture throughout the turn.

Incorrect turning techniques may cause the front tires to slide straight ahead without affecting the vehicles direction of travel. If this should occur, come to a stop, then resume the technique outlined above.

If the front wheels tend to skid in mud, sand, or snow, you may be able to improve control by releasing the throttle and allowing the vehicle to coast through the turn.

If rear wheel inadvertently skid sideways, correct your slide by steering in the direction of the skid, if you have room to perform this maneuver safely. Avoid braking or accelerating until you have control.

To avoid skids while traveling on slippery terrain, the rider must exercise a high degree of caution. Turning maneuvers on slippery terrain are more hazardous than those performed under full traction and must be done slowly.

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## PREVENTIVE MAINTENANCE

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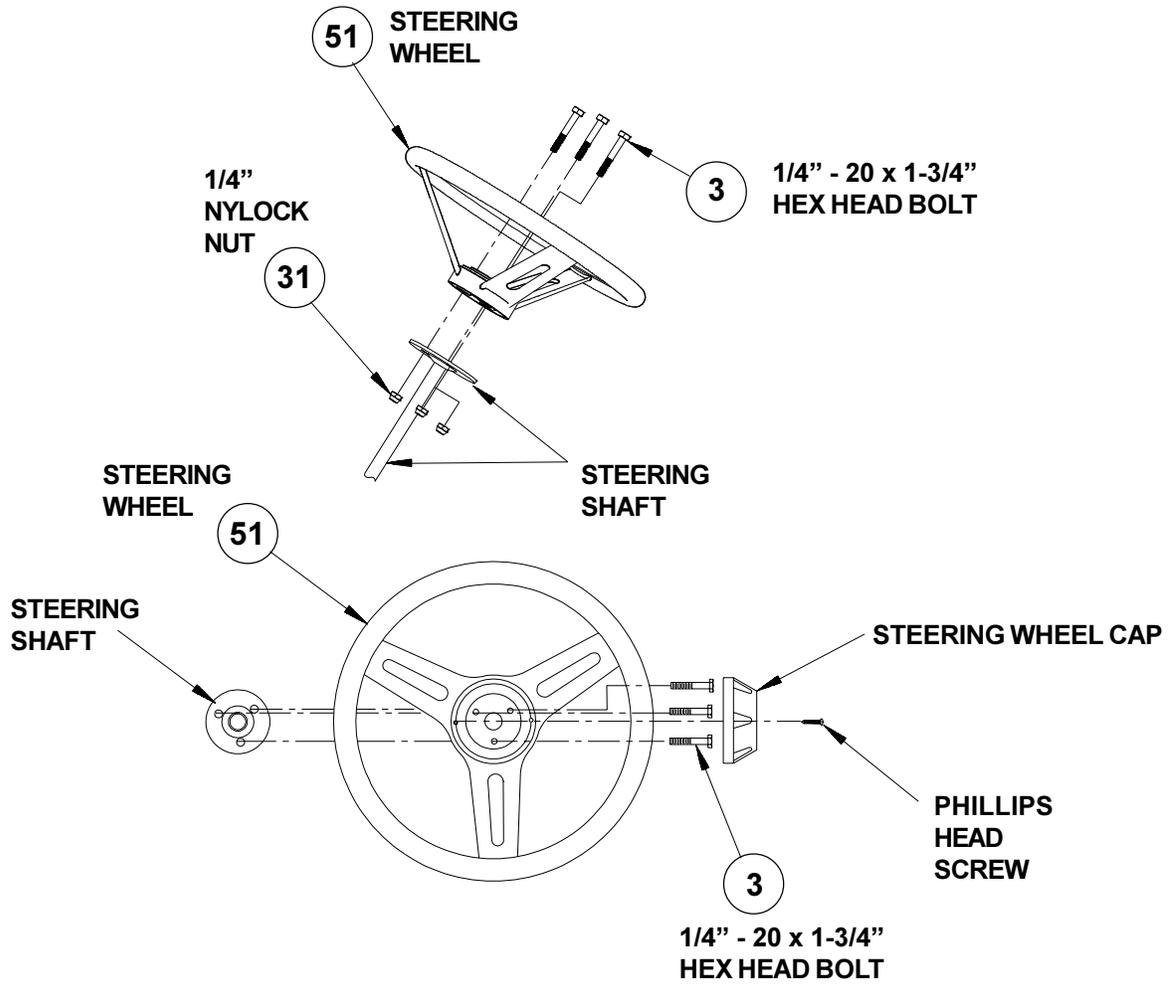
### STORAGE

In the event your vehicle is not to be operated for a period in excess of 30 days and at the end of riding season prepare for storage as follows:

***WARNING-*** Do not drain fuel while engine is hot. Be sure to move vehicle outside before draining fuel.

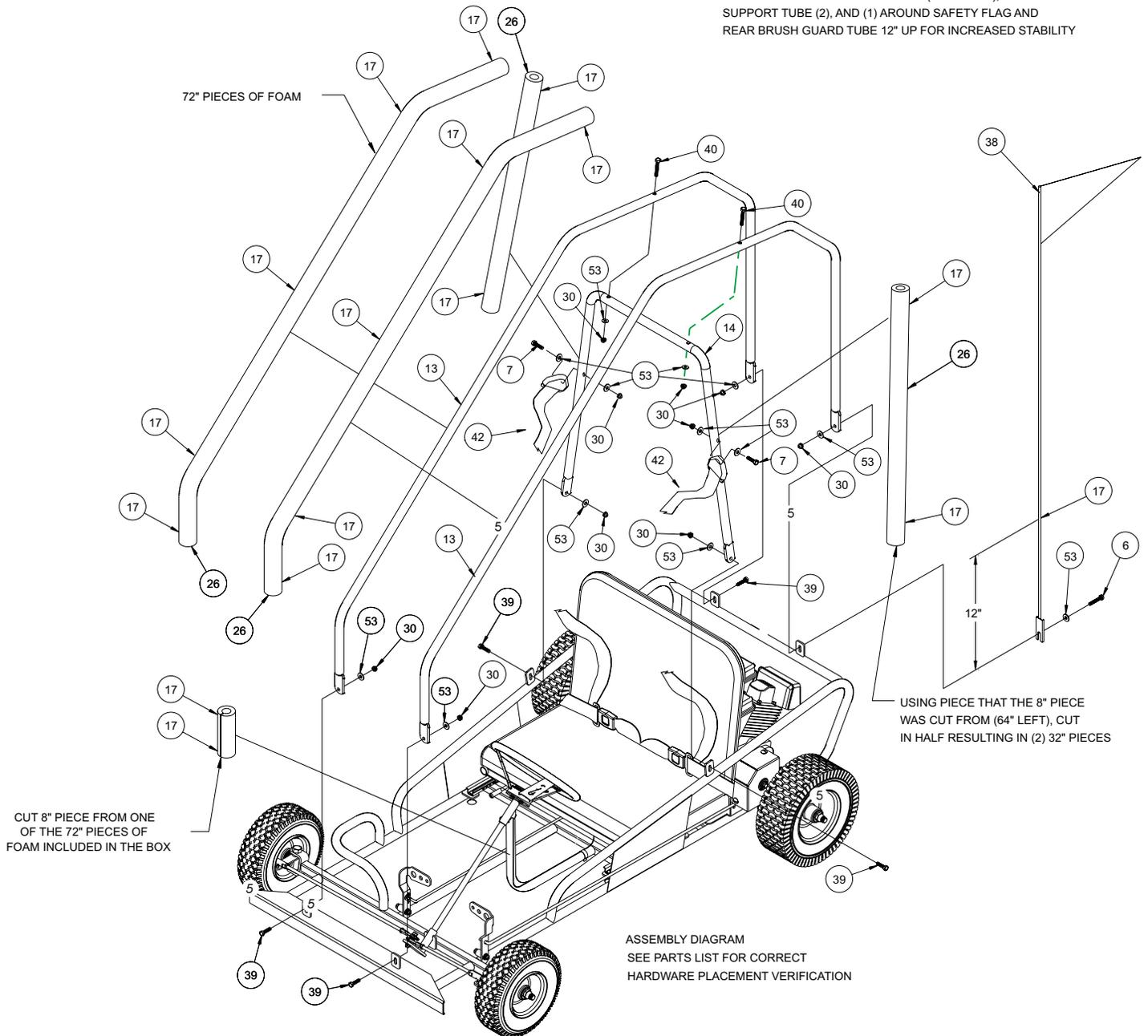


# STEERING WHEEL ASSEMBLY INSTRUCTIONS



# BRUSH GUARD AND FOAM ASSEMBLY INSTRUCTIONS

ITEM #17 ARROWS INDICATE 11" CABLE TIE LOCATIONS AROUND FOAM ON BRUSHGUARDS (14 PLACES), STEERING SUPPORT TUBE (2), AND (1) AROUND SAFETY FLAG AND REAR BRUSH GUARD TUBE 12" UP FOR INCREASED STABILITY



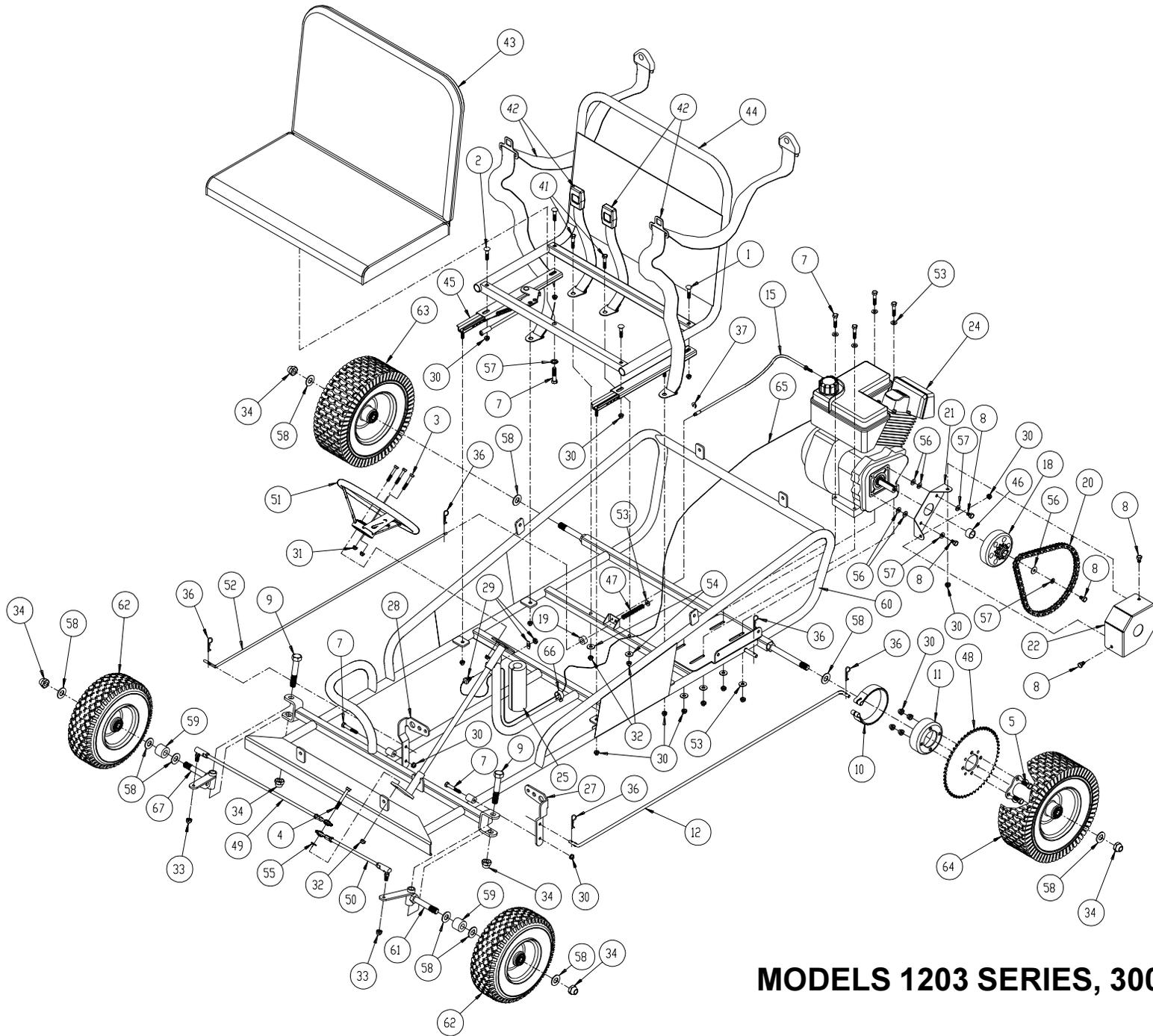
## MODEL 1203 SERIES REPLACEMENT PARTS IDENTIFICATION

Item	Part No.	Description	Item	Part No.	Description
1	H93290W	BOLT, 5/16-18 X 1.50 CARRIAGE	36	00204	SPRING CLIP
2	2200020	BOLT, 5/16-18 X 2.00 CARRIAGE	37	H91470W	RETAINING RING, 1/4"
3	H32503W	BOLT, 1/4 -20 x 1.75 HEX	38	H92700W	SAFETY FLAG
4	22000900	BOLT, 3/8-16 X 2.00 HEX	40	00916	BOLT, 5/16-18 X 2.25 HEX
5	2200040	BOLT, 5/16-18 X 1.00 HEX	41	22000300	BOLT, 3/8-16 X 1.75 HEX
6	2200030	BOLT, 5/16-18 X 1.50 HEX	42	26000900	SEAT BELT ASSEMBLY
7	H33135W	BOLT, 5/16-18 X 1.75 HEX	43	H92441W	SEAT CUSHION
8	H33136W	BOLT, 5/16-24 X 0.50 HEX	44	5120015	SEAT FRAME, BLACK
9	H36254W	BOLT, 5/8-18 X 3.75 HEX	45	H92740W	SEAT RAIL, PAIR
10	H92130W	BRAKE BAND	46	H91950W	SPACER, 0.78 ID X 0.63 DRIVE
11	H92141W	BRAKE DRUM, 4" DIA	47	H55030W	SPRING, 1/2" X 3.00 COMPRESSION
12	H91825W	BRAKE ROD, RED	48	H92554W	SPROCKET, 54 TOOTH
13	5120017	BRUSHGUARD, RED FRONT	49	26000209	TIE ROD ASSEMBLY, RIGHT
14	01050	BRUSHGUARD, RED MAIN	50	26000109	TIE ROD ASSEMBLY, LEFT
15	02968	CABLE ASSEMBLY, THROTTLE	51	H92560W	STEERING WHEEL ASSEMBLY, 10"
16	M01001W	CABLE TIE, 3-1/4" BLACK	52	H91815W	THROTTLE ROD, RED
17	M12501W	CABLE TIE, BAR-LOK 11"	53	001618P	WASHER, 5/16" FLAT
18	Q41412W	CLUTCH, CENTRIFICAL COMET	54	25000600	WASHER, 7/16" FLAT
19	H91480W	COLLAR, 7/16" BORE X 7/8"	55	001614P	WASHER, 3/8" FLAT
20	H93262W	DRIVE CHAIN, #40 X 66 PITCH	56	H53441W	WASHER, 5/16" FENDER
21	3100016	DRIVE COVER BRACKET, RED	57	H53132W	WASHER, 5/16" INTERNAL TOOTH
22	3100026	DRIVE COVER, RED	58	H56251W	WASHER, 5/8" FLAT NARROW
23	H91780W	ENGINE MANUAL	59	00513	SPINDLE SPACER
24	Q43150W	ENGINE, 5.0 HP TECUMSEH	60	5120302	WELDMENT, CHASSIS RED
25	M72038W	FOAM, 2" DIA X 10" BLACK	61	32010605	WELDMENT, LEFT FRONT SPINDLE
26	M72038W	FOAM, 2" DIA X 6" BLACK	62	00244	WHEEL ASSEMBLY, FRONT
27	H91821W	FOOT PEDAL, RED, LEFT	63	00245	WHEEL ASSEMBLY, REAR
28	H91831W	FOOT PEDAL, RED, RIGHT	64	00246	WHEEL ASSEMBLY, REAR DRIVE
29	Q33100W	KILL SWITCH ASSEMBLY	65	Q33101W	WIRE ASSY, 16 GA X 65"
30	HH1256T	NUT, 5/16-18 NYLOCK	66	H92690W	WIRE CLIP
31	001203P	NUT, 1/4-20 NYLOCK	67	32010505	WELDMENT, RIGHT FRONT SPINDLE
32	001205P	NUT, 3/8-16 NYLOCK	68	H61610W	BOLT, 3/8-16 X 1.00
33	HH37524	NUT, 3/8-24 THIN NYLOCK		01147	OWNERS MANUAL
34	HH62518	NUT, 5/8-18 THIN NYLOCK		02604	4-CYCLE ENGINE OIL, SAE 30, 20oz.
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Thank you for purchasing our product. Although we go to great effort to ensure the quality of our products, occasionally errors or omissions occur. Should you find either a defective or missing part in this product please contact us for a replacement part at the following address: **YERF-DOG Fun Karts, Attn: Customer Service, 100 Tubb Ave., P.O. Box 1296, West Point MS 39773, or call us at 1-888-389-5522. In Canada, contact Maurice Pincoffs Canada, 6050 Don Murie Street, Niagara Falls, Ontario L2E 6X8, or call 1-888-707-1880.**

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3	H32503W	BOLT, 1/4 -20 x 1.75 HEX	38	H92700W	SAFETY FLAG
4	22000900	BOLT, 3/8-16 X 2.00 HEX	40	000911P	SCREW, 5/16-18 X 2-1/4" RDHD MACH
5	2200040	BOLT, 5/16-18 X 1.00 HEX	41	22000300	BOLT, 3/8-16 X 1.75
6	2200030	BOLT, 5/16-18 X 1.50 HEX	42	26000900	SEAT BELT ASSEMBLY
7	H33135W	BOLT, 5/16-18 X 1.75 HEX	43	H92441W	SEAT CUSHION
8	H33136W	BOLT, 5/16-24 X 0.50 HEX	44	5120015	SEAT FRAME, BLACK
9	H36254W	BOLT, 5/8-18 X 3.75 HEX	45	H92740W	SEAT RAIL, PAIR
10	H92130W	BRAKE BAND	46	H91950W	SPACER, 0.78 ID X 0.63 DRIVE
11	H92141W	BRAKE DRUM, 4" DIA	47	H55030W	SPRING, 1/2" X 3.00 COMPRESSION
12	01148	BRAKE ROD, BLACK	48	H92554W	SPROCKET, 54 TOOTH
13	00873	BRUSHGUARD, BLACK FRONT	49	26000209	TIE ROD ASSEMBLY, RIGHT
14	00878	BRUSHGUARD, BLACK MAIN	50	26000109	TIE ROD ASSEMBLY, LEFT
15	H92161W	CABLE ASSEMBLY, THROTTLE	51	H92560W	STEERING WHEEL ASSEMBLY, 10"
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35	-	-			



**MODELS 1203 SERIES, 30009**

