



# WESTERN FLYER

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## Fun Karts

### MODEL: 30012 SERIES OWNERS MANUAL

**WARNING:**

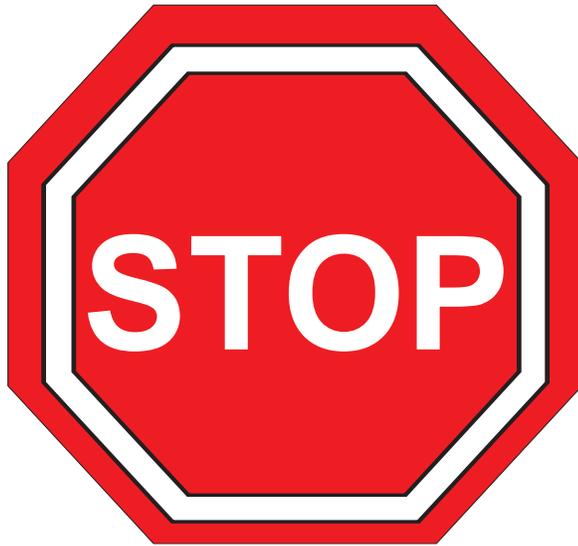
Read Tecumseh Engine Owner's Manual and Important Rules for Safe Operation before Operating Vehicle

**WARNING:**

**YOU MUST ADD OIL TO THE ENGINE PRIOR TO USE!!!  
1 ¼ PINTS OF SAE 30 MOTOR OIL**

**This vehicle is sold for off-road use only. Before operating this vehicle, read all the instructions for safe assembly and operation as well as the instructions governing the engine and other portions of the vehicle. Pay close attention to all caution and warning labels on the Fun-Kart.**

**For Replacements Parts Call:  
1-888-926-6554(U.S.) 1-888-707-1880 (Canada)**



## Read These Important Rules For Safe Operation

**NOTE:** *All the items (1-33) below should be read and understood by the Operator and Parent. Failure to follow these instructions could endanger personal safety of the operator and any passenger.*

1. This vehicle is not licensable. **IT IS NOT TO BE OPERATED ON ANY PUBLIC ROAD, STREET, SIDEWALK or ALLEY.** To do so would be a violation of local law. This vehicle may be operated only on private property and upon areas approved by local law.
2. This vehicle should **NEVER** be operated indoors. The exhaust from the engine contains carbon monoxide, which is tasteless, odorless, and poisonous gas.
3. This Fun-Kart is not intended nor designed for racing.
4. **The operator of this vehicle should always wear a D.O.T approved helmet and other protective equipment as recommended by state and local laws. The operator should also wear face shields or goggles, boots, gloves, and other appropriate protective clothing.**
5. Unless otherwise specified in this manual, all screws, nuts, and bolts must be kept tight to ensure that the vehicle is in safe operating condition. The engine must be kept free of all dirt and other accumulations, paying particular attention to throttle linkage area.
6. Prevailing Torque type locknuts lose their locking capability with repeated use and require replacement. Ensure locknuts are functioning properly.

7. The tire pressure should be checked prior to each use. The recommended inflation pressure is the maximum tire pressure which is printed on the tire's sidewall. **Improper tire pressure may cause instability and may prevent proper braking or steering.**
8. Modification of this vehicle or removal of any original equipment or safety decals may render the vehicle unsafe or illegal. **Never remove any chained guard, or belt clutch guard.** These covers are for the riders' protection.
9. The vehicle should never be started without first checking to see that the throttle is in *idle* position. Do not start engine without verifying proper function of the throttle.
10. **Never attempt to start this vehicle without having the operator sitting in the proper position to ensure control of the kart.**
11. The operator's ability to operate this off-road vehicle safely is largely dependent upon the operator's ability to exercise proper judgement. An operator also must not be too small or too large for controlled operation. The operator must be at least 16 years of age and have understanding, mental capacity and physical capability to safely operate this vehicle. This vehicle should only be operated after mature, supervised instruction and sufficient practice in non-congested areas.
12. **This vehicle is designed for one operator and one passenger.** A passenger on any vehicle must be sufficient age, understanding, mental capacity, and physical capability to act to protect himself/herself, and wear a D.O.T approved helmet at all times. **This kart is not recommended for cumulative weights exceeding 400 pounds.**
13. The engine should be stopped when the vehicle is not in use.
14. **Loose clothing, long hair, or articles worn by any riders must be fully contained, or covered to prevent them from possibly being caught in rotating parts of the vehicle or the surrounding environment while riding. Failure to obey could endanger the personal safety of the Riders.**
15. **Do not place hands, feet, or any other part of the body or any clothing near the engine, muffler, wheels, chain, and other rotating parts of the vehicle while riding or running the engine.** Caution must be used in performing required maintenance on or near an operating engine. Special caution should be taken after the engine has been running, since the engine and other drive components may be extremely hot.
16. Wet, slippery, rough, or steep terrain is potentially dangerous and may result in injury if proper caution is not observed. Slow speeds are required to safely operate this vehicle under those conditions. The Operator must use mature judgement, skill, and experience to choose a speed suitable for the terrain and riding conditions.
17. **The Governor settings for this vehicle's engine must not be tampered with, altered or changed.** The governor is set by the engine manufacturer and limits the maximum speed of the engine (and vehicle) and protects the **engine** from damage. Excessive speeds are potentially dangerous to the rider and the engine.

18. Each time before using this vehicle, the fuel supply should be checked. The fuel tank should never be filled while the engine is running or while the engine is hot. Do not fill tank in closed area such as a garage, while smoking, or in the vicinity of an open flame. Do not overfill the tank. Always allow at least ¼ inch of space at the top of the tank for expansion. Never top off tank. Replace cap tightly to prevent spillage of fuel and potential fire hazard. After filling tank, move the vehicle at least 15 feet away from spot of filling before starting.
19. If the vehicle should start making unusual noise or vibrating abnormally, the engine should be stopped and the spark plug wire disconnected. The vehicle should then be checked for damage. Excessive noise or vibration is generally a warning of loose or worn parts.
20. When making repairs or adjustments to the vehicle which do not involve adjustments to the engine, the spark plug wire must be disconnected and kept away from the spark plug to prevent accidental starting. When working on or around or when restarting engine, use extreme caution to avoid contact with the muffler, cylinder head, or any other potentially hot area on or around the engine.
21. Always perform a Pre-Ride Inspection before starting the engine. See Pre-Ride Inspection in the manual.
22. The custom brush guard assembled on this vehicle is for deflecting loose vegetation and must not be removed.
23. When storing the vehicle, it must be kept in a place where gasoline fumes will not reach an open flame or spark. For long periods of storage, such as for winter, the fuel tank should be drained in the open, cool area. The engine must be allowed to cool before storage in any enclosure. Read and keep all printed material supplied with this vehicle. Timely and specific instructions and an Operators Manual revisions are included in supplements. If any printed material included is unclear, please call 1-888-389-5522 for assistance.
24. **Never operate this vehicle while under the influence of alcohol, drugs, or medication of any kind. Such operation could be dangerous to you and/or others.**
25. Always slow down while turning. High speed turning may cause loss of control, possible injury to the Operator.
26. ***Do not race, jump, and perform "stunt" riding or "spinouts" when operating the Fun-Kart. The Fun-Kart is not designed or intended for such operation.***
27. This manual provides guidelines for the assembly, maintenance, and operation of this Fun-Kart and is not intended as a service manual.
28. Assembly, maintenance, and/or repair of this Fun-Kart should only be performed by persons of sufficient mechanical skill, experience, and judgment (such as outdoor equipment dealers, motorcycle dealer/shops, or small engine dealers) so that no unsafe condition or modification is made.
29. Always use extreme caution when starting the engine. Avoid touching the engine, muffler, or drive components. These areas could cause burns on contact.
30. **Operator must always be appropriately supervised at all times while operating this vehicle.**

31. Riding your Fun-Kart requires skill acquired through practice over a period of time. Take the time to learn the basic techniques before attempting to ride the vehicle.
32. Ride only on safe and familiar terrain. Avoid loose gravel and rocks. Be careful on wet surfaces and allow for extra braking distance.
33. ALWAYS mount the caution flag provided on the Fun-Kart for safety purposes. This flag could help prevent dangerous situations.

**Pay close attention to all *Caution* and *Warning* labels on the Fun-Kart.**

## **ASSUMPTIONS OF RISK**

*The Owner Or Operator Assumes All The Risks Incident To Or Arising Out Of The Operation Of This Vehicle.*

*Failure To Follow And Comply With All Warnings May Cause Serious Injury Or Death*

# WESTERN FLYER Fun-Karts by Flexible Flyer

## LIMITED WARRANTY

The *Limited Warranty* on this vehicle is in two (2) parts:

We offer the original purchaser of this product the following warranty:

### **PART 1**

#### **ENGINE**

Tecumseh warrants the engine for (2) years, not Flexible Flyer. See Tecumseh Engine Owner's Manual. Engine repair, replacement parts, and warranty claims must be handled through an authorized dealer in your locality. Tecumseh has an extensive authorized sales and service dealer network. (See yellow pages of phone directory under "Engine-Gas").

### **PART 2**

#### **FRAME**

The frame and related components are warranted by Flexible Flyer and are applied to any part found to be defective due to material and/or workmanship when inspected at the Flexible Flyer factory. Flexible Flyer will at its' option, repair or replace the defective parts to the original purchaser at no charge.

The warranty periods are as follows from the date of purchase:

- A. Frame for 90 days, Void if:
  - 1. Frame is broken or bent due to abuse (underside scraped abusively).
  - 2. Wheels are bent or broken due to impact.
  - 3. Spindles are bent due to impact.
  - 4. Paint is worn off of rear bumper indicating an extra rider.
  - 5. Axles are bent out of ordinary position either horizontally or vertically.
  - 6. Non-Factory altering of engine or it's components
- B. Bearings and sprocket for 30 days
- C. Clutch for 30 days against breakage of its parts. No warranty is applied for wear of clutch shoes or clutch bearings due to service.
- D. Throttle cable, brake cable, brake band, chain, tires, seat, shocks, fasteners and other components are not warranted because due to normal service they are subject to excessive wear and abuse.

All Warranties are voided if the vehicle has been altered in any way or is used in racing or competition, rented, used under abnormal conditions, or subject to abuse, misuse, neglect, or improper maintenance.

**Flexible Flyer is not liable for any damage claim or liability claim, personal or otherwise resulting from the operation of this vehicle in any way.**



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## PRE-RIDE INSPECTION

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**WARNING** - *Perform this pre-ride inspection everyday before riding the vehicle. If not performed, serious damage to the vehicle and personal injury may result.*

1. *Engine Oil Level* – Add oil if required. Check for leaks. Tighten filler cap securely.
2. *Fuel Level* – Add fuel if necessary. Do not overfill (no fuel in filler neck). Replace cap tightly. Check for leaks. Do not mix oil with gas. Only refuel when engine is off and cool.
3. *Brakes* – Perform a Brake Test: Sit in the vehicle with the brake actuated by pressing on the brake pedal. Start the engine with the ignition switch on. Increase the engine RPM gradually to ensure the brake is effective. Do not operate this Fun-Kart unless the brake is working properly.
4. *Tires* – Check conditions and pressure.
5. *Drive Chain* – Check condition, tension, lubricate as necessary.
6. *Throttle* – Check for smooth operation. Assure throttle “snaps” back to idle. Also, check for frayed cable or damaged cable conduit. If either condition exists replace the cable assembly before riding.
7. *Stop Switch* – Perform this stop switch test. While the engine is running, move the steering column remote stop switch to the “OFF” position. If this does not stop the engine, move the engine remote switch to the “OFF” position. If the engine is not equipped with an engine remote switch, pull the spark plug wire. Check to insure that the stop switch wire is attached to the terminal on the engine. **Do not operate this vehicle with a stop switch that is not functioning properly.**
8. *All Nuts, Bolts and Fasteners* – Check wheels to assure that all axle nuts and lug nuts are tightened properly. Check and tighten all other fasteners as necessary. Regularly check set screws on sprockets and drum.
9. *Guards* – Ensure all protective guards are in place. **Never remove any chain guard, or clutch guard.** Each of these covers have a protective purpose, if removed it could endanger the personal safety of the operator or passenger.
10. *Steering System* – Ensure that it turns freely.

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## STARTING INSTRUCTIONS

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**NOTE:** *Do not attempt to start or operate this machine without being completely familiar with all controls necessary to operate this vehicle safely. Do not start the engine before reading and understanding all the rules, warnings, and instructions in this manual.*

1. Before starting the engine, the operator should be seated in the Fun-Kart. If the rider is not seated in the vehicle, it should be placed against a stationary object and started.
2. Do not start the engine before checking to make sure the throttle assembly is in the idle position. Warning – Each time prior to starting the engine, check throttle assembly to ensure that when the throttle pedal (right side) is pushed all the way forward the assembly is working smoothly and returns to idle when released. Do not operate if pedal and engine throttle linkage fail to return to idle.
3. To start a cold engine, pump the engine primer “3” times. If the engine is hot, priming may not be necessary to restart the engine.
4. Pull recoil starter rope sharply. See Tecumseh engine owner’s manual. Do not flood the engine by continuously pulling the starter rope. If engine does not start after two or three pulls of the starter rope, wait a few minutes then repeat the above procedures.

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## OPERATIONAL SAFETY TIPS

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### TURNING MANUEVERS

The new rider must learn to shift his weight and control the throttle to allow the rear tires to negotiate the turn. This is the primary technique to be mastered in riding this vehicle. Practice turning at slow constant speeds. Defer increased speeds until you are confident of your proficiency and are intimately familiar with the terrain.

Steer in the direction of the turn, and lean your body to the inside of the turn in order to maximize front tire traction. Use the throttle to maintain posture throughout the turn.

Incorrect turning techniques may cause the front tires to slide straight ahead without affecting the vehicles direction of travel. If this should occur, come to a stop, then resume the technique outlined above.

If the front wheels tend to skid in mud, sand, or snow, you may be able to improve control by releasing the throttle and allowing the vehicle to coast through the turn.

If rear wheel inadvertently skid sideways, correct your slide by steering in the direction of the skid, if you have room to perform this maneuver safely. Avoid braking or accelerating until you have control.

To avoid skids while traveling on slippery terrain, the rider must exercise a high degree of caution. Turning maneuvers on slippery terrain are more hazardous than those performed under full traction and must be done slowly.

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## PREVENTIVE MAINTENANCE

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### STORAGE

In the event your vehicle is not to be operated for a period in excess of 30 days and at the end of riding season prepare for storage as follows:

***WARNING- Do not drain fuel while engine is hot. Be sure to move vehicle outside before draining fuel.***

1. Drain fuel tank and remove all fuel remaining in the tank by using a suction device or by soaking up the fuel with a clean rag or towel. Remove all fuel remaining in the carburetor by allowing engine to run out of fuel. Do not perform any fuel removal procedure while smoking or near an open flame. Dispose of any rags or towels properly.
2. Lubricate engine cylinder by removing the spark plug and pouring an ounce of lean lubricating oil through the spark plug hole into the cylinder. Crank the engine slowly to spread oil and replace spark plug.
3. Do not save or store gasoline over winter. Using old gasoline that has deteriorated from storage will cause hard starting and affect engine performance.
4. When the vehicle is removed from storage re-read the owner's manual, perform any assembly required, and perform a pre-ride inspection. See Pre-Ride Inspection section of this manual.

## GENERAL

Just as your automobile needs professional, mechanical maintenance from time to time, so does this vehicle. Replacement of the spark plug and ignition points is made necessary by normal use. Professional air-cooled engine service is easily obtained. Check your phone book yellow pages under "Engine Gasoline".

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## SERVICE INSTRUCTIONS

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*Engine Lubrication* – You must change the oil in the crankcase after the first two hours of operating your new engine and after each 25 hours of use thereafter. That will insure proper lubrication in internal parts and prevent costly repairs due to excessive wear. Refer to Engine Maintenance Instructions.

*Kart Lubrication* – Every two or three hours of use lubricate the following items with several drops of oil; steering bearing points, brake rod pivot points, pedal pivot points, steering spindles, and steering rod ends. Use the same grade of lubricating oil that is used in the engine crankcase.

*Chain Lubrication* – **For the best chain life, it should be lubricated with a *graphite type* of lubricant such as the spray-on type which evaporates leaving the graphite on the chain.** Using oil or grease on the chain in dusty or sandy riding conditions may cause dirt particles to stick to the chain resulting in rapid wear from abrasion.

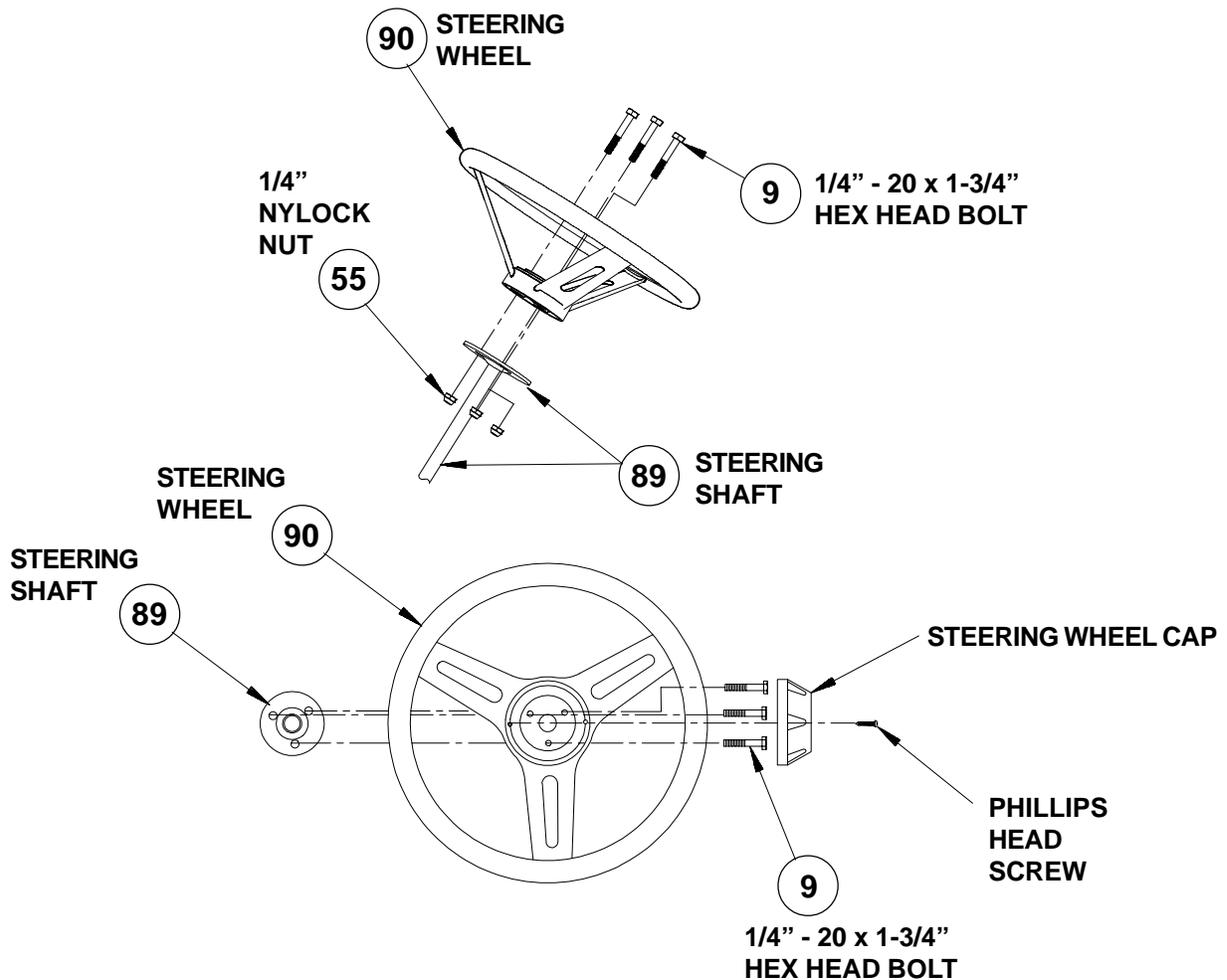
*Front Wheel Replacement* – Care must be used when replacing wheels. **Do not over tighten nuts.** It is only necessary to tighten the nuts so that the wheel turns freely on the axle with minimum endplay. If the wheel does not turn freely the nut is too tight.

*Rear Wheel Replacement* – Loosen the large locknut in the center of the wheel to remove the rear wheel.

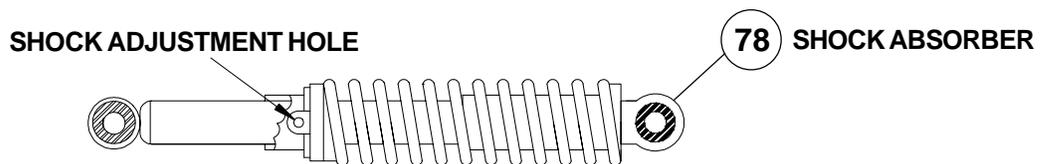
*Chain Adjustment* – After the first two hours of operation, check the chain adjustment and readjust it if it has more than 1/2" flex. Loosen the engine clamp nuts and slide the engine forward to tighten chain.

**For Replacement Parts Please Call:  
1-888-926-6554 (U.S.) 1-888-707-1880 (Canada)**

## STEERING WHEEL ASSEMBLY INSTRUCTIONS



## SHOCK ABSORBER ADJUSTMENT



1. Locate the SHOCK ABSORBERS (78) at the front and rear of the FUN-KART
2. The SHOCKS are pre-set for normal conditions at the factory.
3. Locate the SHOCK ADJUSTMENT HOLE at the base of the spring.
4. Place the end of a narrow screwdriver in the SHOCK ADJUSTMENT HOLE.
5. Turn the SHOCK ADJUSTMENT HOLE counter-clockwise around the SHOCK to decrease shock absorption.
6. Turn the SHOCK ADJUSTMENT HOLE clockwise around the SHOCK to increase shock absorption.
7. Experiment with the adjustment until the desired effect is attained.

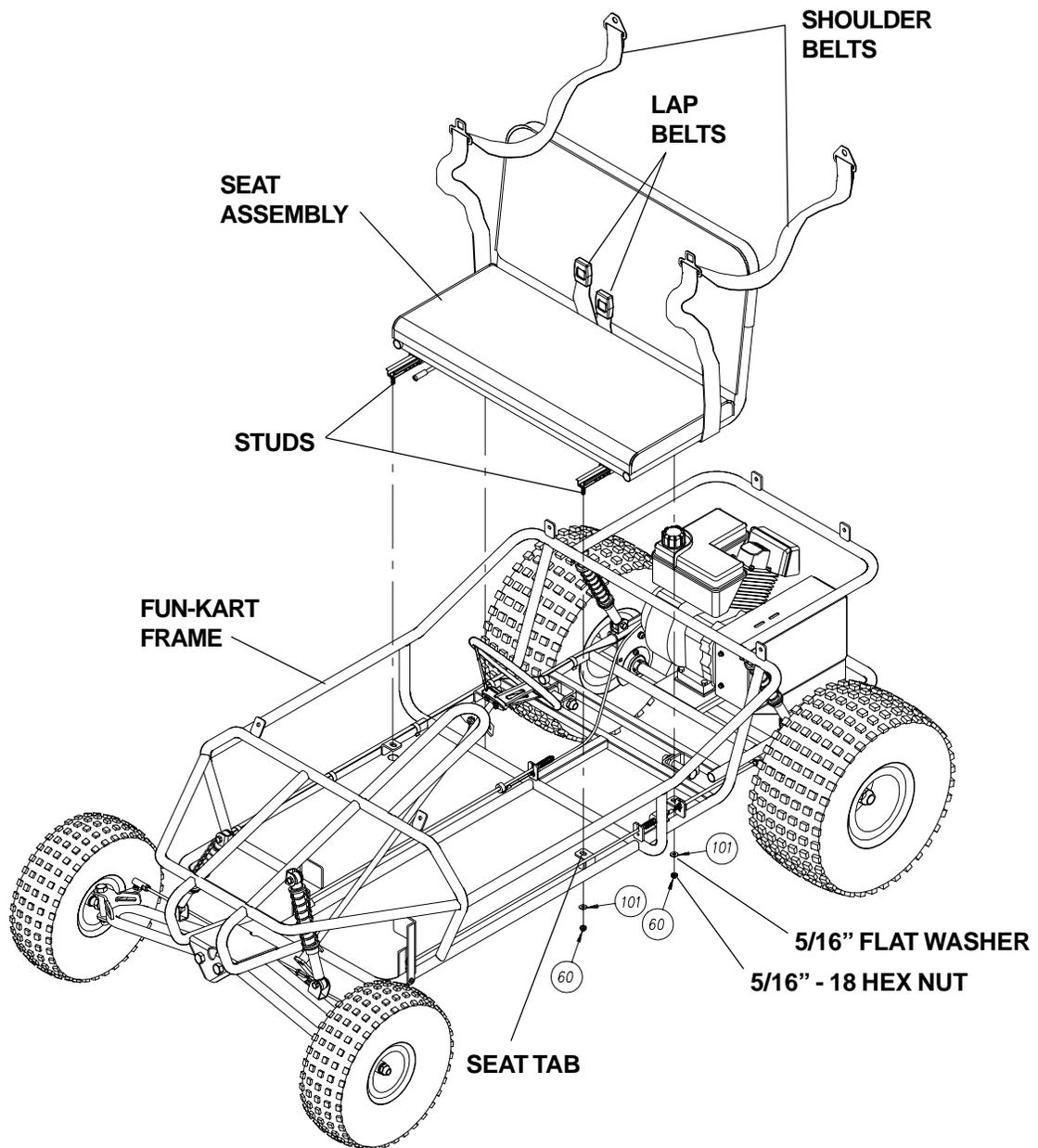
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## SEAT ASSEMBLY INSTRUCTIONS

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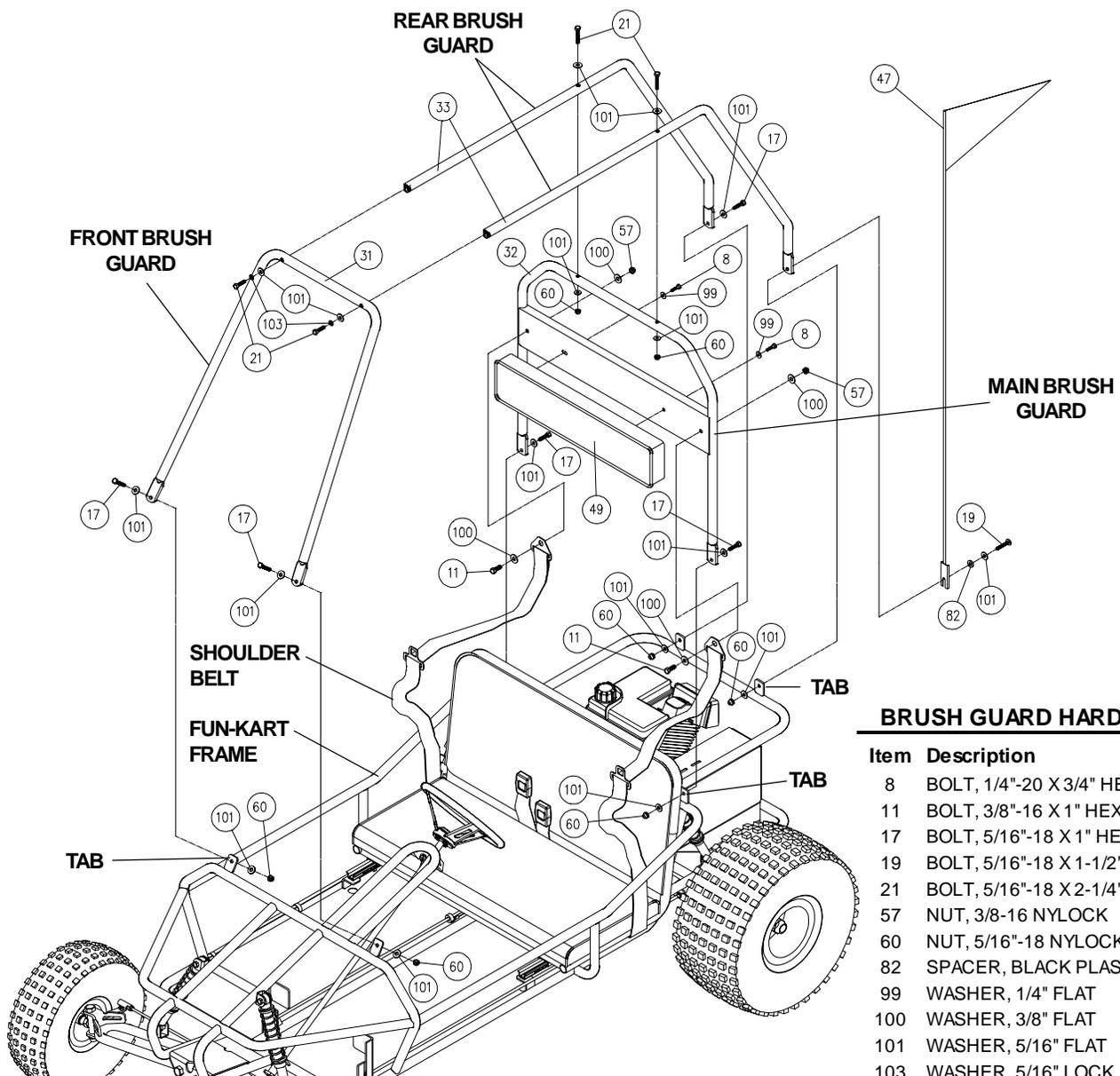
1. Locate the SEAT ASSEMBLY with LAP BELTS, and SHOULDER BELTS.
2. Align the STUDS on the bottom of the SEAT ASSEMBLY with the SEAT TAB HOLES on the FUN-KART FRAME.
3. Insert the STUDS into the SEAT TAB HOLES.
4. Secure the SEAT ASSEMBLY using four 5/16" FLAT WASHERS (101) and four 5/16" NYLOCK NUTS (60).

**NOTE:** The ends of the SHOULDER BELTS will be mounted onto the front of the MAIN BRUSH GUARD in step 6 of the BRUSH GUARD ASSEMBLY INSTRUCTIONS on page 13.



# BRUSH GUARD ASSEMBLY INSTRUCTIONS

1. Secure the MAIN BRUSH GUARD (32) to the middle tabs on the FUN-KART FRAME, behind the SEAT, using the hardware shown.
2. Secure the REAR BRUSH GUARD (33) and SAFETY FLAG (47) to the rear tabs on the FRAME using the hardware shown.
3. Align holes and secure the REAR BRUSH GUARDS (33) to the top of the MAIN BRUSH GUARD (32) using the hardware shown.
4. Secure the FRONT BRUSH GUARD (31) to the front tabs on the FRAME using the hardware shown.
5. Join and secure the FRONT BRUSH GUARD (31) to the ends of the REAR BRUSH GUARDS (33) using the hardware shown.
6. Mount the ends of the SHOULDER BELTS to the front of the MAIN BRUSH GUARD (32) using the hardware shown.  
**NOTE:** Do not overtighten the hardware attaching the ends of the SHOULDER BELT. The BELT must rotate.
7. Mount the HEADREST CUSHION (49) to the MAIN BRUSH GUARD (32) using the hardware shown.



## BRUSH GUARD HARDWARE

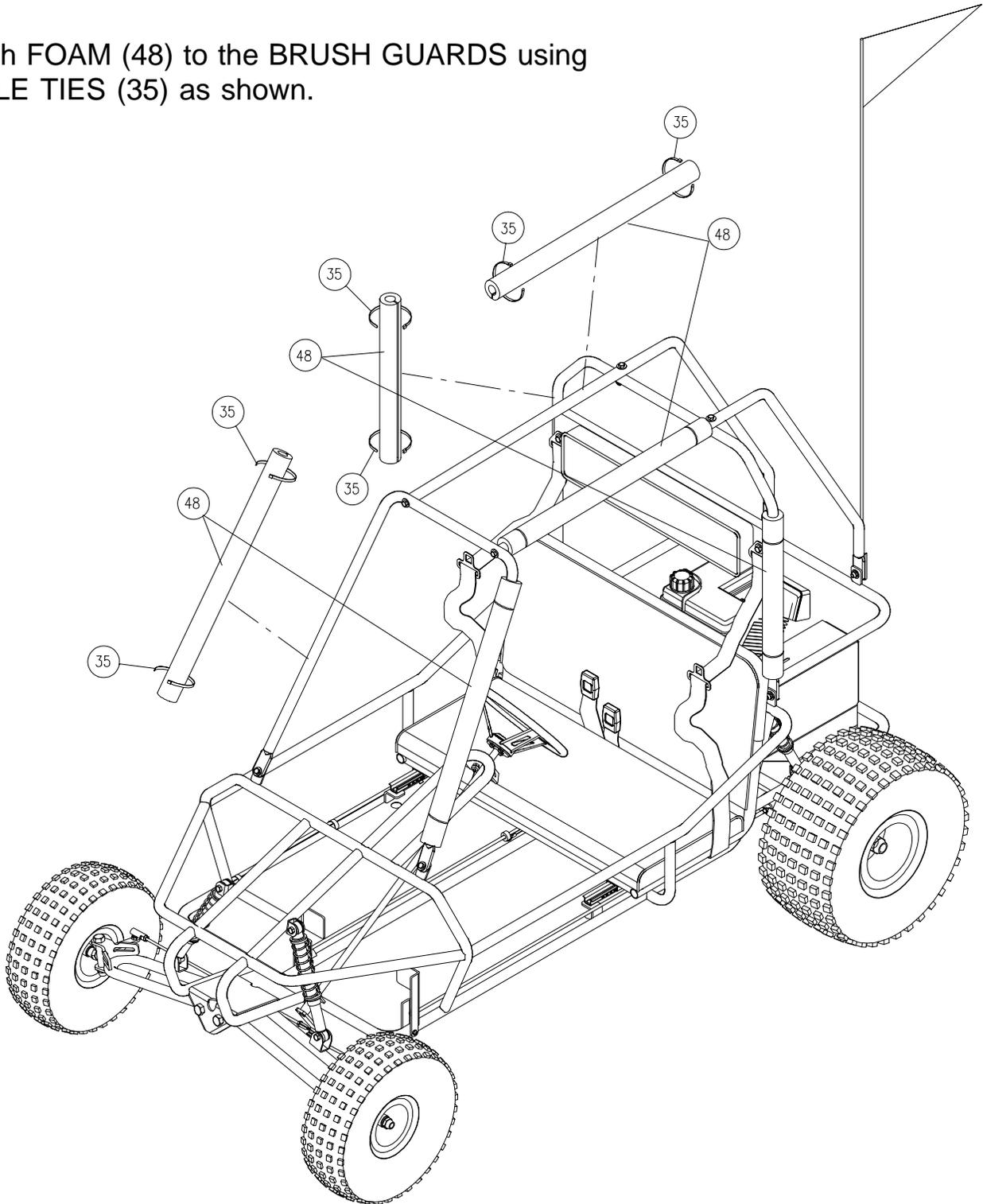
Item	Description	Qty.
8	BOLT, 1/4"-20 X 3/4" HEX	2
11	BOLT, 3/8"-16 X 1" HEX	2
17	BOLT, 5/16"-18 X 1" HEX	5
19	BOLT, 5/16"-18 X 1-1/2" HEX	1
21	BOLT, 5/16"-18 X 2-1/4" HEX	4
57	NUT, 3/8-16 NYLOCK	2
60	NUT, 5/16"-18 NYLOCK	8
82	SPACER, BLACK PLASTIC	1
99	WASHER, 1/4" FLAT	2
100	WASHER, 3/8" FLAT	4
101	WASHER, 5/16" FLAT	16
103	WASHER, 5/16" LOCK	2

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## FOAM ATTACHMENT DIAGRAM

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Attach FOAM (48) to the BRUSH GUARDS using CABLE TIES (35) as shown.



## 30012 SERIES REPLACEMENT PARTS IDENTIFICATION

Item	Part No.	Description	Item	Part No.	Description
1	32015006	A-ARM, LEFT, BLACK	54	F23100W	NON-SKID PAD
2	32015106	A-ARM, RIGHT, BLACK	55	001203P	NUT, 1/4-20 NYLOCK
3	H91840W	AXLE SHAFT	56	HH10014	NUT, 1-14 THIN NYLOCK
4	H93110W	BEARING RETAINER	57	001205P	NUT, 3/8-16 NYLOCK
5	H92010W	BEARING, 1" I.D.	58	00995	NUT, 3/8-16, JAM
6	H99502W	BEARING, 5/8" I.D.	59	HH37524	NUT, 3/8-24 THIN NYLOCK
7	Q43203W	BELT, DRIVE	60	HH1256T	NUT, 5/16-18 NYLOCK
8	22001600	BOLT, 1/4-20 X 0.75 HEX	61	HH62518	NUT, 5/8-18 THIN NYLOCK
9	H32503W	BOLT, 1/4-20 X 1.75 HEX	62	01078	OWNERS MANUAL
10	H33137W	BOLT, 3/8-16 X 1.00 CARRIAGE	63	H91780W	OWNERS MANUAL, ENGINE
11	H61610W	BOLT, 3/8-16 X 1.00 HEX	64	01077	OWNERS PACKET
12	00922	BOLT, 3/8-16 X 1.50 HEX	65	32015306	PITMAN ARM, BLACK
13	22000300	BOLT, 3/8-16 X 1.75 HEX	66	H92780W	RETAINING RING, 1" HEAVY DUTY
14	00920	BOLT, 3/8-16 X 2.00 CARRIAGE	67	H91470W	RETAINING RING, 1/4"
15	22000900	BOLT, 3/8-16 X 2.00 HEX	68	00980	ROD, CONTROL, 34-1/2" BLACK
16	H95188W	BOLT, 5/16-18 X 0.75 CARRIAGE	69	27000100	ROLL PIN, 1/4 X .875
17	2200040	BOLT, 5/16-18 X 1.00 HEX	70	H32505W	SCREW, 1/4-20 X 0.50 SLOTTED HEX
18	H93290W	BOLT, 5/16-18 X 1.50 CARRIAGE	71	22001400	BOLT, 1/4-20 X 1.50 SHOULDER HEX
19	2200030	BOLT, 5/16-18 X 1.50 HEX	72	H93200W	SCREW, 1/4-28 X 0.250 SET
20	H33135W	BOLT, 5/16-18 X 1.75 HEX	73	H93210W	SCREW, 5/16-18 X .312 SET
21	00996	BOLT, 5/16-18 X 2.25 HEX	74	01079	SEAT CUSHION
22	H33136W	BOLT, 5/16-24 X 0.50 HEX	75	00927	SEAT FRAME, BLACK
23	H36254W	BOLT, 5/8-18 X 3.75 HEX	76	H92740W	SEAT RAIL, 1 PAIR
24	22001700	BOLT, 5/8-18 X 7.00 HEX	77	26000900	SEATBELT, RETRACTABLE
25	00999	BRACKET, BAND RETAINER , BLACK	78	36000200	SHOCK ABSORBER
26	5311015	BRACKET, FOOT PEDAL, LEFT	79	00951	SLEEVE, 15-3/4" BLACK PLASTIC
27	5311016	BRACKET, FOOT PEDAL, RIGHT	80	H92490W	SLEEVE, 2-7/8" BLACK PLASTIC
28	H92130W	BRAKE BAND	81	00983	SLEEVE, 4-5/8" BLACK PLASTIC
29	00921	BRAKE CABLE, 23"	82	001467P	SPACER, BLACK PLASTIC
30	H92140W	BRAKE DRUM, 4" DIAMETER	83	00513	SPACER, SPINDLE
31	01076	BRUSH GUARD, FRONT, SILVER	84	32010606	SPINDLE, LEFT, BLACK
32	01074	BRUSH GUARD, MAIN, SILVER	85	32010506	SPINDLE, RIGHT, BLACK
33	01075	BRUSH GUARD, REAR, SILVER	86	H55030W	SPRING, 1/2 X 3.00 COMPRESSION
34	31004806	CABLE ATTACHMENT, BLACK	87	H92541W	SPROCKET, 10 TOOTH
35	M12501W	CABLE TIE, 11" BLACK	88	23001100	SPROCKET, 60 TOOTH
36	M01851W	CABLE TIE, 15-5/16"	89	00981	STEERING SHAFT, BLACK
37	M13501W	CABLE TIE, 23"	90	H92561W	STEERING WHEEL, 13"
38	M01001W	CABLE TIE, 3-1/4" BLACK	91	01072	SWINGARM, SILVER
39	00994	CHAIN, DRIVE, #40, 70 LINKS	92	36000700	THROTTLE CABLE, 40"
40	01068	CHASSIS, SILVER	93	26000109	TIE ROD, LEFT
41	5311030	CLUTCH MOUNT, BLACK	94	26000209	TIE ROD, RIGHT
42	H91480W	COLLAR, 7/16" BORE X 7/8" O.D.	95	46000010	TIRE, FRONT, SILVER, TURF TREAD
43	00923	COVER MOUNT BRACKET, BLACK	96	46000020	TIRE, REAR, SILVER, TURF TREAD
44	01080	DECAL KIT	97	Q43200W	TORQUE CONVERTER, DRIVEN
45	5311019	DRIVE COVER, BLACK	98	Q43201W	TORQUE CONVERTER, DRIVER
46	Q43160W	ENGINE, 6.0 H.P. TECUMSEH	99	001812P	WASHER, 1/4" FLAT
47	01094	FLAG, SAFETY	100	001616P	WASHER, 3/8" SPECIAL FLAT
48	M72038W	FOAM, 2" X 72" BLACK	101	001618P	WASHER, 5/16" FLAT
49	00940	HEADREST CUSHION	102	H53132W	WASHER, 5/16" INTERNAL TOOTH
50	5311031	JACKSHAFT, 5/8" WITH WASHER	103	00891P	WASHER, 5/16" LOCK
51	H92250W	KEY, 1/4 X 1/4 X 2.00	104	H56251W	WASHER, 5/8" NARROW FLAT
52	H91931W	KEY, 3/16 X 3/16 X 0.86	105	H92690W	WIRE CLIP
53	Q33100W	KILL SWITCH	106	00925	WIRE, 16GA X 107" KILL SWITCH



